

# POWER TWO PRESS-FIT

Powerelements



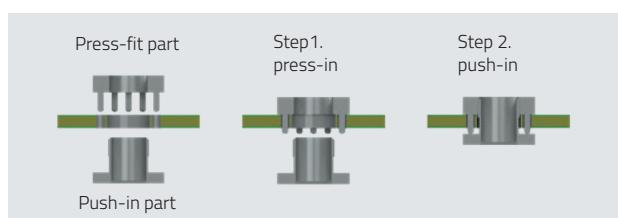
**PowerTwo Press-fit** Powerelements are two-piece high current contacts and a solution patented by Würth Elektronik ICS for the screw technology on PCBs. They enable a permanent and reliable connection or mounting on the PCB without adding stress. Depending on the pin arrangement and the corresponding layout, currents of up to 500 amperes are possible. The assembly method allows individual adjustments regarding dimensions.

## Applications

- Contacting / mounting of switches, fuses, IGBTs, etc.
- Wire-to-board screw connection of the cable lugs
- Board-to-board
- Electromechanics such as mounting of housings and space

## Processing

PowerTwo Press-fit Powerelements are pressed into the PCB. Soldering is not required, so there is no temperature stress. The manufacturing step easily fits into the process and is highly cost effective. With the aid of corresponding tools, several Powerelements can be pressed in simultaneously.



## Processing information

- For assembling prototypes, no special equipment is required for pressing-in, a simple toggle press is sufficient.
- The PCB must be supported during the press-fit process.
- The press force has to be applied at a 90° angle to the PCB.
- Plated through holes of the PCB must be executed according to the specifications of Würth Elektronik ICS.
- After the pressing process, the pins should stand out of the drilled hole.
- The PowerTwo Press-fit high current contacts are designed for pressing-in, a soldering process is not intended.
- Use only with suitable press-fit tool and fixing materials (see processing instructions).

## Technical data

Current carrying capacity	see table on the back
Material	CuZn39Pb3
Surfaces	tin-plated (standard) further surfaces such as nickel, silver, nickel /gold and others on demand

## Dimensions (standard)

Length x width	from 9 x 9 mm
Height above PCB	from 3 mm
Pin length	3.5 mm, others on demand
Pin diagonal	1.6 mm, others on demand

## PCB

Base material	FR4 (EP-GC-)
PCB thickness	from 1.5 mm

## Processing parameters

Press-in force	min. 60 N per pin max. 250 N per pin
Retention force	60 – 80 % of the press-in force
Press-in speed	100 – 250 mm/min



With comprehensive engineering expertise and as a pioneer for Powerelements, we will meet your requirements and find the best technical and economical solution - whether from our standard range or as a customised variant.



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## PCB design

The PCB has to be designed in accordance with the latest edition of IPC A 600.

For solid press-fit technology, the PCBs are finished according to the Würth Elektronik ICS Press-fit specifications. Particular attention should be paid to the drill diameter and the copper thickness.

## Torques

Torque values for the various thread dimensions can be found in the table opposite. Different material combinations or different thread lengths of the connectors are not listed here. Depending on the thread length, the bushes can be tightened with higher torques.

## Current carrying capacity

The current carrying capacity of a press-fit connection has to always be considered in the context of the overall system. The press-fit zone has a very low electrical contact resistance of 100 – 200  $\mu\Omega$ . The limiting factor therefore usually lies in the PCB layout or in the connection of a feed line.

Depending on the system structure, the values of the derating curve shown may vary.

## Qualification

PowerTwo Press-fit High Current Contacts have successfully passed the vibration test and the mechanical shock test according to the ISO 16750-3 standard.

Vibration test according to ISO 16750-3:2012 4.1.2.7 Random Test VII. Mechanical shock test according to ISO 16750-3:2012 4.2.3 Severity 2.

## Würth Elektronik ICS – Press-fit specification 5.1 (Example for 1.6 mm pin)

Drill Ø	drill tool drill hole	1.60 mm 1.60 – 0.025 mm
Cu	Cu – in Hole Annular Ring	Average 30 – 60 $\mu\text{m}$ min. 25 $\mu\text{m}$ , max. 80 $\mu\text{m}$ min. 125 $\mu\text{m}$
End Ø	depends on surface HAL chem. surfaces	(1.45 +/- 0.05 mm) (1.475 +/- 0.05 mm)

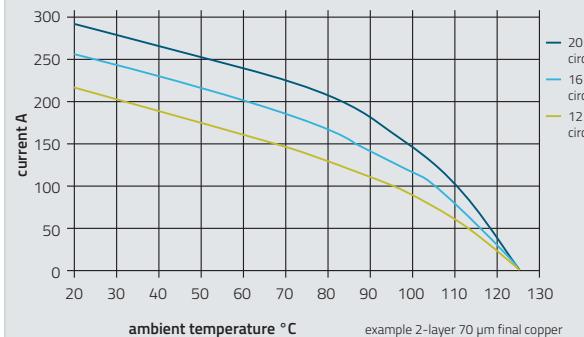
**Note:** For press-fit technology, drill Ø and copper thickness are fix. End Ø for reference only.

\*single measurement points in microsection

## Torques for brass

Head	M2.5	M3	M4	M5	M6	M8	M10
Nm	0.3	0.5	1.2	2.2	3.9	9.0	17.0

## Derating curve PowerTwo Press-fit



## Overview of PowerTwo Press-fit standard products

<b>Construction form</b>				
<b>Pins</b>	<b>Current carrying capacity at 20°C* / 85°C*</b>			
<b>4, 8, 12</b>	~ 60 – 180 A / ~ 36 – 108 A			
<b>8, 16</b>	~ 120 – 240 A / ~ 72 – 144 A			
<b>10, 16</b>	~ 150 – 240 A / ~ 90 – 144 A			
<b>12, 16, 20, 24</b>	~ 180 – 360 A / ~ 108 – 216 A			
<b>20, 25, 28, 40, 42</b>	~ 300 – 630 A / ~ 180 – 378 A			
<b>24, 32</b>	~ 360 – 480 A / ~ 216 – 288 A			
<b>28, 32, 56</b>	~ 420 – 840 A / ~ 252 – 504 A			
<b>Dimensions</b>				
<b>4, 8, 12</b>	M 3 – M 4 with Ø 3.1 – Ø 4.2			
<b>8, 16</b>	M 4 – M 5 with Ø 4.1 – Ø 5.3			
<b>10, 16</b>	M 5 – M 6 with Ø 4.1 – Ø 6.4			
<b>12, 16, 20, 24</b>	M 6 – M 8 with Ø 6.1 – Ø 8.5			
<b>20, 25, 28, 40, 42</b>	M 6 – M 8 with Ø 6.1 – Ø 8.5			
<b>24, 32</b>	M 8 – M 10 with Ø 8.1 – Ø 10.5			
<b>28, 32, 56</b>	M 8 – M 10 with Ø 2.6 – Ø 10.5			

\* Recommended value for system design based on PCB limiting temperature of 125°C

## Supplies

Press-fit tools and plates are available on demand.

We reserve the right to make technical changes and changes to the product range.  
No liability for printing errors and mistakes

For more information visit us at:  
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